Padded Rifle Case — 40 mm Removable Pad | MOQ 300

Summary. The SL-P1076 waterproof padded rifle case measures 134 × 23/11 × 6 cm at 1.5 kg, taking firearms up to approximately 127–130 cm (50–51 in) overall. It carries a 40 mm removable multi-layer foam gun pad inside a quilted polyester lining, with a 600D polyester Oxford outer carrying a water-resistant coating. Closure is a full-length heavy-duty waterproof zipper with lockable pulls. Twin braided rope handles, adjustable detachable shoulder strap, reinforced stock, centre and barrel panels. Reed camouflage. MOQ 300 pcs.

The 23/11 cm figure is case height at the stock end and the barrel end — this is a tapered case. The 40 mm gun pad is a separate quilted insert rather than foam laminated into the case wall, so it can be removed for drying, replaced independently of the case, or supplied as a spare part line. Pad thickness, case length, taper profile and camouflage pattern are OEM variables.

In a case 6 cm thick, the 40 mm pad accounts for approximately two thirds of the internal depth. The pad and lining are quilted in a diamond pattern so the foam cannot migrate within its cover, and the pad is available separately as a spare part or accessory line.





SL-P1076 front and reverse, showing the tapered profile, reinforced panels, braided rope handles, and detachable shoulder strap

At a Glance

Specification	Value
Model	SL-P1076
External dimensions	**134 × 23/11 × 6 cm**
External length	134 cm / 52.8 in
Estimated internal length	128–130 cm
Recommended maximum firearm length	**approx. 127–130 cm / 50–51 in**
Net weight	**1.5 kg (±5–10%)**
Removable gun pad	**40 mm, multi-layer foam**
Outer fabric	600D polyester Oxford with water-resistant coating
Closure	Full-length heavy-duty waterproof zipper, lockable pulls
Handles	Braided rope, twin
Shoulder strap	Adjustable, detachable
Colour	Reed / marsh camouflage

Specification	Value
MOQ / Sampling / Production	300 pcs / 7–10 days / 30–45 days

Dimensions and weight are stated against the current production sample and confirmed on the approved sample for each order. The 23/11 cm figure is the case height at the stock end and the barrel end respectively — this is a tapered case, not a rectangular one.

The Removable 40 mm Pad

The pad is a separate quilted insert rather than foam laminated into the case wall. In a case 6 cm thick, 40 mm of that thickness is the pad — roughly two thirds of the internal depth is removable protection.



Quilted interior with the removable gun pad in place

What removable changes

It dries. Built-in foam that gets wet stays wet inside a sealed wall, and it is the usual source of odour in a padded case. A removable pad comes out and dries separately, along with the case interior.

It can be replaced. Foam is the component that ages fastest in a padded case. When a laminated layer flattens, the case is finished. When a pad flattens, the pad is replaced.

It can be left out. For a short trip in dry conditions, taking the pad out leaves a slim case at reduced weight. Not every journey needs 40 mm of foam.

It can be used on its own. A soft gun pad laid on a truck bed, a bench, or a cabinet shelf protects a firearm outside the case as well as in it.

Why it is quilted rather than plain

The pad and lining are quilted in a diamond pattern rather than left as loose panels. Quilting holds the foam in position within its cover, so it cannot migrate to one end and leave a section unprotected — the failure mode of any thick soft pad that is only edge-stitched.





The Tapered Profile

The case is 23 cm high at the stock end and 11 cm at the barrel end, a reduction of just over half along its length.

Measure	Stock End	Barrel End
External height	23 cm (9.1 in)	11 cm (4.3 in)
Estimated internal height	19–21 cm	8–9 cm
What occupies it	Butt, comb, and receiver	Barrel and fore-end

A rectangular case sized to clear a 23 cm stock carries that height all the way to the muzzle, enclosing a substantial volume the firearm never occupies. The taper removes it, which reduces both the bulk carried and the space the gun has to travel within.

Full-Length Waterproof Zipper



Heavy-duty waterproof zipper with lockable pull

The zipper runs the full length of the case, so the body opens flat and a long gun is laid in rather than fed through a narrow mouth. On a case this length that is the difference between placing a scoped rifle in and threading it past an opening edge.

- Heavy-duty waterproof zipper along the full case length
- Lockable pulls, so a small padlock can secure the closure against accidental opening
- Sealed tape construction rather than an open coil, so water does not track the closure line in rain
- Large pull, workable with gloves

On the lockable pulls: these secure the closure against accidental opening and allow a small padlock to be fitted where local practice or a venue requires one. They are not a security or anti-theft feature, and a soft case should not be described as one. Where secure transport is the requirement, a lockable rigid case is the correct product.

Weather Protection, Stated Precisely

This case pairs a water-resistant coated outer fabric with a waterproof zipper. That combination handles rain, spray, dew, and a wet vehicle bed during normal carry.



Element	What It Does	What It Does Not Do
600D coated outer	Sheds rain and spray from the surface	Not a welded barrier; sustained soaking will find the stitching
Waterproof zipper	Stops water tracking the closure line	Does not make the case immersion rated on its own
Stitched construction	Gives the case its flexible, tailored form	Every seam is a needle line, unlike a welded shell

No IPX rating is published for this case. An IPX figure is a test result under IEC 60529, not a description, and this construction has not been immersion tested. It is specified as water-resistant with a waterproof closure. Customers who need an immersion rating should be directed to our welded TPU range, which is tested and rated for it.

Braided Rope Handles



Twin braided rope handles over the reinforced centre panel

The handles are braided rope rather than flat nylon webbing. A round braided section spreads load across the curve of the fingers instead of pressing a flat edge into them, which is what makes a 1.5 kg case plus a 4 kg rifle comfortable to carry any distance by hand.

- Twin braided rope handles, joining over the reinforced centre panel
- Round section rather than flat webbing, so the load does not cut into the hand
- Mounted to a reinforced panel rather than directly to the shell fabric
- Bar-tacked at both attachment points



Reinforced Panels

Three areas carry reinforcement panels in a contrasting tan, which are structural rather than decorative.

Position	Purpose
Stock end	Protects the widest, heaviest end of the case from ground and edge contact
Centre, under the handles	Spreads handle load across a broad area instead of concentrating it at the webbing anchors
Barrel end	Takes the wear at the narrow end, which contacts vehicle beds and ground first

The centre panel is the one that determines service life. Handle load on a long case concentrates at two points, and a panel under the handles is what stops that load tearing the outer fabric over years of use.

Carry Options

Method	Hardware	Best For
Hand carry	Twin braided rope handles	Loading, short moves, vehicle to stand
Shoulder carry	Adjustable detachable strap	Longer approaches, hands-free moments

The shoulder strap detaches entirely, so the case stores flat at 6 cm without hardware standing proud of the profile.

Full Specification

Item	Specification
Model	SL-P1076
Product name	Waterproof Padded Rifle Case
Product type	Premium soft padded rifle case
Application	Rifle / shotgun
Design	Tapered rifle case
External dimensions	134 × 23/11 × 6 cm
External length	134 cm / 52.8 in
Estimated internal length	128–130 cm
Recommended max. firearm length	approx. 127–130 cm / 50–51 in
Net weight	1.5 kg (±5–10%)
Outer material	600D polyester Oxford fabric
Surface treatment	PU / water-resistant coating
Inner lining	Soft polyester, quilted
Interior construction	Quilted padded lining
Removable gun pad	Yes, 40 mm
Gun pad material	Multi-layer foam padding
Closure	Full-length heavy-duty waterproof zipper
Zipper locking	Lockable zipper pulls
Carry handles	Braided rope, twin
Shoulder strap	Adjustable, detachable
Carrying methods	Hand carry / shoulder carry
Stock protection	Reinforced panel
Barrel protection	Reinforced panel
Handle area	Reinforced panel
Main construction	Heavy-duty stitched
Water resistance	Water-resistant fabric with waterproof closure

Item	Specification
Waterproof rating	Not tested; no IPX rating published
Colour	Reed / marsh camouflage
Interior colour	Black
MOQ	300 pcs
Sample lead time	7–10 days
Production lead time	30–45 days
OEM / ODM	Supported
Origin	China

Customization Available

Option	Notes
Case length	134 cm standard; shorter and longer bodies quoted
Taper profile	Stock and barrel end heights adjustable
Gun pad thickness	40 mm standard; thinner or thicker specified per project
Gun pad supplied separately	As an accessory or spare part line
Camouflage pattern	Reed and marsh standard; customer pattern matching
Solid colourways	Available in place of camouflage
Reinforcement panel colour	Contrast or matched to the shell
Handle material	Braided rope standard; webbing available
Logo	Screen print, heat transfer, embroidery, or woven label
Packaging	PE bag standard; retail carton and hang tag available

Firearm Fit

External length is not the figure that matters. Zipper edging, end padding, and the pad itself take up internal space, so the usable figure is the recommended maximum firearm length rather than the 134 cm exterior.

1. Measure the firearm overall as it will be cased, with the optic and sling fitted
2. Compare against the recommended maximum of approximately 127–130 cm, not the 134 cm external length
3. Allow additional clearance for a raised comb or a large-objective optic at the stock end
4. Confirm against a reference firearm at sampling where the fit is close

We do not quote this case as fitting suppressed rifles, because the internal width has not been verified against a suppressor-fitted configuration. Where that is the requirement, send a reference firearm and we will confirm before quoting.

How It Is Made

5. Incoming inspection of Oxford fabric, coating, foam, lining, zipper, and rope
6. Precision cutting of shell panels to the tapered pattern
7. Reinforcement panel cutting and attachment at stock, centre, and barrel positions
8. Quilting of the lining and the removable gun pad
9. Shell assembly and edge binding
10. Full-length waterproof zipper installation
11. Braided rope handle attachment with bar-tack reinforcement
12. Shoulder strap hardware fitting
13. Gun pad insertion and fit check
14. Water-resistance and function inspection
15. Final inspection and export packing

Checks Before Shipment

Check	Method	Frequency
Incoming material	Visual and dimensional	Every batch
Coating consistency	Visual and spray verification	Every batch
Quilting alignment	Visual on pad and lining	100%
Pad thickness	Measured against specification	Sampling
Reinforcement panel attachment	Visual and stitch inspection	100%
Zipper operation and lock	Full-length run and lock fit	100%
Handle pull	Loaded pull test at both anchors	Sampling
Dimensional verification	Length, taper heights, and thickness	Sampling
Packaging	Carton verification	100%

Test Results

Test	Method	Outcome
Surface water resistance	**Spray applied to the coated outer fabric**	**Shed surface water; interior stayed dry**
Rain-carry simulation	Loaded case carried under simulated rainfall	No penetration during normal carry exposure
Zipper water tracking	Water directed along the closure line	No tracking through the waterproof zipper
Pad impact	**Controlled knock with a weighted mock firearm**	**40 mm pad absorbed the impact; no contact damage**

Test	Method	Outcome
Pad recovery	Repeated compression of the removable pad	Recovered; no permanent flattening
Quilting migration	Pad flexed and handled repeatedly	Foam held position; no migration to one end
Handle load	Repeated loaded lifts on the rope handles	No anchor separation; panel spread the load
Rope handle comfort	Loaded hand carry over distance	Round section spread load without cutting in
Zipper cycle	Repeated full-length operation	Ran smoothly; lock fitting retained
Abrasion	Contact with vehicle beds, gravel, and benches	Cosmetic wear only at reinforcement panels

Water-resistance testing is spray and rain-carry based. This construction is stitched and has not been immersion tested, and no IPX rating is claimed for it.

Where It Sits Against the Range

Model	Construction	Weather	Weight	Padding	Chosen For
SL-E899	Stitched soft slip	Water-resistant	0.85 kg	10–15 mm built in	Everyday field and range
SL-P1076	**Stitched, waterproof zip**	**Water-resistant**	**1.5 kg**	**40 mm removable**	**Premium padded hunting carry**
SL-E603	Welded, sealed zip	IPX7	1.1 kg	None	Waterproof with fast access
SL-C811	Welded, waterproof zip	IPX6	2.6 kg	20–25 mm built in	Tactical protection and load carriage

The SL-P1076 is the padded hunting case in the range: more protection than the everyday slip, less weight than the tactical case, and a pad that comes out — which none of the others offer.

Where It Is Used

Waterfowl and duck hunting, where the reed camouflage suits the setting directly; general hunting and hunting camps; shooting range transport; rifle transport by vehicle and on foot; outdoor and travel use where a firearm is cased for extended periods; and dealer programmes supplying a padded case with a sold rifle.

Packing and Terms

Item	Specification
Individual packing	PE protective bag
Product identification	Hang tag or woven label
Master carton	Five-layer export carton
Carton printing	Customer artwork available
MOQ	300 pcs
Sample lead time	7–10 days
Production lead time	30–45 days
Trade terms	EXW / FOB / CIF
Certifications	ISO 9001, BSCI, SMETA, GRS (material dependent)

In the Box

Included Item	Quantity
Waterproof Padded Rifle Case (SL-P1076)	1
Removable 40 mm gun pad	1
Adjustable detachable shoulder strap	1
PE protective bag	1

After the Sale

- 12-month warranty against manufacturing defects
- Replacement gun pads available as a spare part or accessory line
- Replacement shoulder straps and zipper pulls for dealer service programmes
- Camouflage and colour matching for OEM programmes
- Reference firearm fit confirmation at sampling

Project Files

United States — waterfowl retail programme

The retailer wanted a padded case that matched the reed camouflage of its clothing line and would not hold damp through a wet season. The removable pad was the deciding feature, because customers could take it out to dry rather than sealing a wet foam layer inside a case wall. 500 pcs, 42 days.

Central Europe — rifle dealer supplied case

The dealer supplies a case with every rifle sold and had been losing margin on returns where padding had flattened within two seasons. Supplying the pad as a replaceable item turned a case replacement into a pad replacement. 350 pcs plus 200 spare pads, 41 days.

United Kingdom — sporting agency

Customers asked for a padlockable case for a shooting ground that required closures to be secured. We confirmed the lockable pulls suit that purpose while making clear in writing that the case is not a security product, and the agency reflected that wording in its own listing. 300 pcs, 40 days.

What Buyers Told Us

> *"The pad comes out and dries. Every other padded case we stocked came back smelling by February."*

— Category Buyer, Waterfowl Retail Programme

> *"Selling a replacement pad instead of a replacement case changed the economics of supplying a case with every rifle."*

— Owner, Rifle Dealer

> *"The rope handles were what customers commented on. Flat webbing cuts into your hand on a fifty-inch case."*

— Product Manager, Sporting Agency

Buyer Questions

1. What is the removable gun pad and why does it matter?

A separate 40 mm quilted foam insert rather than foam laminated into the case wall. In a 6 cm case that is roughly two thirds of the internal depth. Because it lifts out it can be dried after a wet trip, replaced when it flattens, left out for a light trip, or used on its own as a mat on a truck bed or bench.

2. Why is the pad quilted?

Quilting holds the foam in position within its cover so it cannot migrate to one end and leave a section unprotected. That migration is the usual failure mode of a thick soft pad that is only edge-stitched.

3. What size firearm does it take?

Approximately 127–130 cm, or 50–51 in overall, depending on stock and optic configuration. That is the usable figure — the 134 cm external length includes zipper edging and end padding, so it should not be used as the fit dimension.

4. Will it take a suppressed rifle?

We do not quote it for suppressed configurations, because internal width has not been verified against one. Send a reference firearm and we will confirm before quoting rather than assume it fits.

5. What does 23/11 cm mean in the dimensions?

Case height at the stock end and at the barrel end. It is a tapered case, and writing it as a single height would misrepresent the shape. The taper removes the volume a rectangular case carries to the muzzle and never uses.

6. Is this case waterproof?

It is water-resistant with a waterproof closure. The coated 600D outer sheds rain and spray, and the full-length waterproof zipper stops water tracking the closure line. The construction is stitched, so sustained soaking will eventually find the seams.

7. What is the IPX rating?

None is published. IPX figures are test results under IEC 60529, and this construction has not been immersion tested. Publishing a number we have not tested to would be a false claim. Customers needing an immersion rating should use our welded TPU range.

8. What are the lockable pulls for?

Securing the closure against accidental opening, and allowing a small padlock where local practice or a shooting venue requires one. They are not a security or anti-theft feature and a soft case should not be sold as one.

9. Why braided rope handles rather than webbing?

A round braided section spreads load across the curve of the fingers rather than pressing a flat edge into them, which matters on a 52-inch case carrying a rifle. The handles mount to a reinforced centre panel rather than to shell fabric.

10. What do the tan panels do?

They are structural reinforcement at the stock end, the centre under the handles, and the barrel end. The centre panel matters most, since handle load on a long case concentrates at two points and would otherwise work against the outer fabric over years.

11. Can we buy pads separately?

Yes. Several customers run replacement pads as a spare part or accessory line, which turns a flattened pad into a parts sale rather than a case replacement.

12. What are the commercial terms?

MOQ 300 pcs, samples in 7–10 days, production in 30–45 days, quoted EXW, FOB, or CIF. OEM and ODM development covers length, taper profile, pad thickness, camouflage, panel colour, handle material, branding, and packaging.