



Product //Catalog

Accuracy / Innovation / Results

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About Us

As a leading industrial technology continuous company, Williams and White harnesses its 60 years of experience as a third generation family business to develop optimized solutions to the tool production and saw mill industries.

With a niche focus in cutting tool production and saw filing activities, Williams and White is

continuously developing specific technology for our customer's ever changing needs. We bring industrial automation to the most demanding requirements of filing rooms, tool rooms and grinding facilities



SHARPENING

///RoboSharp



SHARPEN ANY SAW WITH THE MOST VERSATILE MACHINE IN THE WORLD!

The RoboSharp-AXIOL2 is a highly advanced, multi-function circular saw sharpening center. With top & face, dual side and plunge grinding capabilities, the RoboSharp is the most functional and flexible machine in the industry. The dual-bay robotic loader and patented automated tool changer system allow this sharpening center to run completely lights out.

Highlights

▼ Top, face & side grinding in one grind center
Top, face & side grinding in one grind center
Top, face & side grinding in one grind center
two independent 5-axis grinding heads allow two blades to be top/face ground simultaneously, addressing a common bottleneck in service/repair environments
Robotic loading
enables complete automation
Automated tool changing
for full lights-out manufacturing
19" touch screen and user friendly software
for intuitive operation

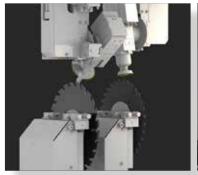
Why is dual head an advantage?

The RoboSharp dual head grinder consists of 2 top and face grinders or 1 dual side grinder within the machine.

- A saw sharpening operation's average work load is heavily skewed to top δ face grinding. The RoboSharp's independent spindle operation and two saw blade capacity results in double the grinding production in topping and facing mode.
- The machine re-configures itself to dual side grinding mode when working on a retipped tooth or saw.
- Your side grinder is never sitting idle!









Key Features

Front loading carts

- This enables the machine to be positioned against a wall.
 Competitive grinding centers have rear loading carts, requiring space behind the machine which results in a larger and inefficient footprint.
- Allows for efficient operation by enabling the operator to load and view the carts from the operator station.





Tool Changer

The tool changer enables saws of different materials and tips to be processed in a single cart. Carbide, stellite and cermet saws can all be stacked on a single cart. The tool changer will automatically select the correct grinding wheel for the specified material.

True lights out operation

The RoboSharp can detect broken or worn grinding wheels and replace them from the tool bay, resulting in true lights out operation.



SHARPENING

Saw capacity

The Robosharp has a grinding capacity of 8" (200mm) - 34" (865mm) diameter.

Renishaw probe

Maps teeth with extreme precision.



Dual gripper

The RoboSharp robotic loader has a dual gripper, which enables two saw blades to be handled at once.



High capacity tool cart

- Each cart holds more than twice the number of saws as the competition.
- Competitors tool cart capacity: 12.7"(322mm).
- Our tool car capacity: 28" (711mm).



Remote monitoring

Enables off-site updates and alerts sent to email and mobile phone.



User friendly control panel

- 19" touch screen.
- Simple design and seamless navigation.



HIGHER SAW LOAD CAPACITY THAN OUR COMPETITORS!

Additional features

- Two 7.5Hp, 24000 RPM spindles
- + Large subplate for clamp mount
- + Auto gullet detect
- + Air cooled spindle

Fire suppression system

Integrated fire supression for oil grinding.



Mist extraction

 \Box

Stand-alone mist extraction/ filtration for improved air quality and safe grinding environment.



Water or oil based coolant

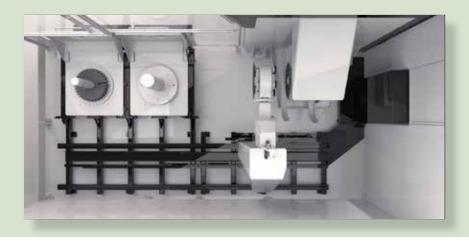
Flexibility to suit any shop environment.



Auto saw cleaning

Reduces oil contamination throughout your facility.





Specifications

Circle saw size
Plate size
Saw kerf
Radial angles
Hook angles
Targential angle
Tooth spacing
Shipping weight
Dimensions
Voltage
Spindle motor

8" to 34"
.04" to .750" Plates
.04" to .850"
0° to 5°
(-) 10° to (+) 35°
0° to 5°
.5" to 3"
8000lb
L240" x H122" x W180"
480VAC, 60Hz 3 ph
7.5Hp

200mm to 865mm

Imm to 19mm Plates

Imm to 21mm

0° to 5°

(-) 10° to (+) 35°

0° to 5°

13mm to 76mm

3600kg

L6100mm x H3100mm W4500mm

400VAC, 50Hz, 3ph

1.5kW

<u>Custom specifications and engineering available on request</u>



SHARPENING

Top & Face /// Grinder TFX-3



The Accusharp TFX-3 Is a fully enclosed automatic top and face grinding machine for circular saw blades up to 42" (1060mm) diameter. The automatic CNC operation allows the operator to continue his/her work as the machine sharpens the saws. Multi pass grinding and program saving make the TFx-3 the ideal machine for any production or repair facility.

Highlights

- Automatic operation with tooth counter for flexible and efficient operation
- High precision bearings and linear slides for extreme accuracy
- CNC multi pass grinding increased accuracy and grind finish
- ISI feed finger system automatically detects tooth pitch
- CNC servo motion system (3 axis) consistant and reliable positioning

Key Features

Automatic variable pitch

No adjustment required for variable pitch saws.



CNC controlled

+ Full prorgammability of complex tooth shapes.

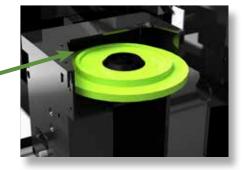


Grinding feed adjustment

- Allows you to adjust your feed rate regulating your grinding speed.
- In and out feeds are independently adjustable.

Back to back facing and topping grinding wheels

Switch from facing to topping without doing a wheel change saving you time in your operations.





Heavy duty construction

Williams and White machines are known for extreme durability and reliability.

Tooth Styles

- Straight facing
- Straight topping
- Alternate facing
- Alternate topping
- ✓ Triple hip (single pass
- ✓ V-Top
- High/low topping

Specifications

Circle saw size
Plate size
Saw kerf
Hook angles
Top angle
Tooth pitch
Weight
Voltage
Power
Spindle motor
Bevel grinding at tooth face
Bevel grinding at tooth top
Tooth pitch
Grinding path
Dimensions

8" to 42"
.04" to .25" Plates
.04" to .3"
(-) 10° to (+) 45°
0-45°
0.25" to 4.25 "
2,976lb
480v ac, 60Hz 3 ph
8kVA
1Нр
To 45°
To 45°
0.25" to 4.25"
Up to 0.24"
W48" x L66" x H72"

203mm to 1066mm
1mm to 6.35mm Plates
1mm to 7.6mm
(-) 10° to (+) 45°
0-45°
6.35mm to 107.9mm
1350kg
400v ac, 50Hz, 3ph
8kVA
.75kw
To 45°
To 45°
6.35mm to 108mm
7mm
W1220mm x L1675mm x H1830mm



SHARPENING

Top & Face /// Grinder TFH-CS2



The Accusharp TFH-CS2 Is a fully enclosed automatic top and face grinding machine for circular saw blades up to 42" (1060mm) diameter

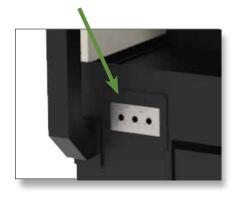
Highlights

- Automatic operation with tooth counter for flexible and efficient operation
- High precision bearings and linear slides for extreme accuracy
- Hydraulic lift off on in stroke or out stroke ______ machine only grinds on the desired stroke
- ISI feed finger system automatically detects tooth pitch
- Hydraulically controlled grinding system for environments requiring a robust and reliable solution

Key Features

Variable speed control

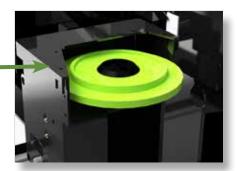
Adjustable grinding speed and adjustable feed finger speed.



topping grinding wheels

Back to back facing and

Switch from facing to topping without doing a wheel change saving you time in your operations.





Heavy duty construction

Williams and White machines are known for extreme durability and reliability.

Hydraulically controlled

Hydraulic control is ideal for the rugged environment of a saw shop or saw mill.

Grinding feed adjustment

- Allows you to adjust your feed rate regulating your grinding speed.
- In and out feeds are independently adjustable.

Tooth Styles

- Straight facing
- Straight topping
- ✓ Alternate facing
- ✓ Alternate topping
- Triple Chip
- ✓ V-Top
- ✓ Triple chip (2 passes)
- ✓ High/low topping

Specifications

Circle saw size
Plate size
Saw kerf
Hook angles
Top angle
Tooth pitch
Weight
Voltage
Power
Spindle motor
Bevel grinding at tooth face
Bevel grinding at tooth top
Tooth pitch
Grinding path
Dimensions

8" to 42"
.04" to .25" Plates
.04" to .3"
(-) 10° to (+) 45°
0.25" to 4.25 "
2,976lb
480v ac, 60Hz 3 ph
8kVA
1Hp
To 45°
To 45°
0.25" to 4.25"
Up to 0.24"

203mm to 1066mm

Imm to 6.35mm Plates

Imm to 7.6mm
(-) 10° to (+) 45°
0-45°
6.35mm to 107.9mm
1350kg
400v ac, 50Hz, 3ph
8kVA
.75kw
To 45°
To 45°
6.35mm to 108mm
Up to 7mm

W1220mm x L1675mm x H1830mm

Williams and White reserves the right to alter or amend specifications without prior notice

W48" x L66" x H72"



SHARPENING

Dual Side Grinder /// DSX-5



The Williams and White Dual
Side Grinder is easy to use and
will increase productivity in any
sharpening application. The
automatic CNC operation allows
the operator to continue his/her
work as the machine sharpens
the saws. Multi pass grinding and
program saving make the saw
sharpening more efficient and
accurate

Highlights

- Automatic operation with computer interface for flexible and efficient operation
- High precision bearings and linear slides for extreme accuracy
- CNC multi pass grinding increased accuracy and grind finish
- ISI feed finger system automatically detects tooth pitch and retracts from grinding area
- CNC controlled actuation conistant and reliable positioning

Key Features

Automatic variable pitch

No adjustment required for variable pitch saws.



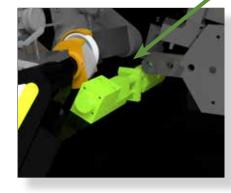


Heavy duty construction

Williams and White machines are known for extreme durability and reliability.

Adjustable saw clamps

- Large solid 2" (50mm) thick saw clamp.
- The saw is held using heavy duty clamps insuring vibration free grinding.





Grinding feed adjustment

- Allows you to adjust your feed rate regulating your grinding speed.
- <u>In and out feeds are</u> independently adjustable.

CNC controlled

+ Full programmability of complex tooth shapes



Options

Cup wheel upgrade

wheel is the only way to maintain a constant and true grind angle. The alternative method uses the peripheral of the grinding wheel, resulting in a concave tooth profile.

Specifications

Oirele equipire
Circle saw size
Plate size
Saw kerf
Radial angles
Hook angles
Targential angle
Tooth spacing
Weight
Voltage
Power
Spindle motor
Dimensions

8" to 42"
.04" to .750" Plates
.04" to .850"
0° to 5°
(-) 10° to (+) 45°
0° to 5°
.5" to 3"
3,306 lb
480VAC, 60Hz 3 ph
8kVA
1Нр
W52" x L66" x H72"

200mm to 1066mm
1mm to 19mm Plates
1mm to 21mm
0° to 5°
(-) 10° to (+) 45°
0° to 5°
13mm to 76mm
1,500kg
400VAC, 50Hz, 3ph
8kVA
.75kW
W1320mm x L1675mm x H1830mm



SHARPENING

Dual Side Grinder /// DSG Series II



The Williams and White Dual
Side Grinder is easy to use and
will increase productivity in any
sharpening application. The
automatic operation allows the
operator to continue his/her work
as the machine sharpens the saws.

Highlights

- Automatic operation with tooth counter for flexible and efficient operation
- High precision bearings and linear slides for extreme accuracy
- 2-axis digital readout system to dial in depth of cut on each head
- automatically detects tooth pitch and retracts from grinding area
- Hydraulically controlled grinding system for environments requiring a robust and reliable solution

Key Features

Digital readout system

- Allows the operator to monitor the grinding procedure and adjust the process with accuracy to within 0.0005"(.0127mm).
- → Simple operation allows for minimal downtime for training and easy saw setup.

Hydraulically controlled

Hydraulic control is ideal for the rugged environment of a saw shop or saw mill.



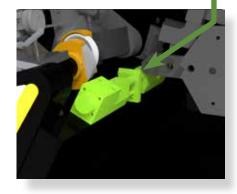
Heavy duty construction

Williams and White machines are known for extreme durability and reliability.



Adjustable saw clamps

- + Solid 2" (50mm) thick saw clamp.
- The saw is held using heavy duty clamps insuring vibration free grinding.



Options

Cup Wheel Upgrade

Side grinding with a cup wheel is the only way to maintain a constant and true grind angle. The alternative method uses the peripheral of the grinding wheel, resulting in a concave tooth profile.



Grinding feed adjustment

- Allows you to adjust your feed rate regulating your grinding speed.
- independently adjustable.

Specifications

Circle saw size
Plate size
Saw kerf
Radial angles
Hook angles
Targential angle
Tooth spacing
Weight
Voltage
Power
Spindle motor
Dimensions

8" to 42"
.04" to .750" Plates
.04" to .850"
0° to 5°
(-) 10° to (+) 45°
0° to 5°
.5" to 3"
3,306 lb
480VAC, 60Hz 3 ph
8kVA
1Hp
W52" x L66" x H72"

200mm to 1066mm
1mm to 19mm plates
1mm to 21mm
<u>0° to 5°</u>
(-) 10° to (+) 45°
<u>0° to 5°</u>
13mm to 76mm
1,500kg
400VAC, 50Hz, 3ph
8kVA
.75kW
W1320mm x L1675mm x H1830mm



TIPPING

Highlights:

- Modern design and unique way of working to your advantage.
- | Imaging of different saw tip shapes and sizes.
- No more conventional brazing special feature of the heating inductor.
- Unique 90° flux dispensing system for cermet saw tips.
- + Linear controlled loading and unloading system.
- Integrated water cooling water tank drawer for easy cleaning.
- Program controlled for off-center brazing of the saw tips.
- Intelligent fault indication with cause, place, date, time and duration of the disturbance.
- Database stores up to 75 parameters of different saw blades.

Ultimate Brazer /// H65



Highlights:

- 5 Axis servo control.
- Smart camera for capturing different size and shape of saw tips.
- Precise dispensing flux in line or in small dots.
- Engineered for quick change over to different materials by "one touch setting" in Software and mechanical settings.
- Eco drive mode turns off the electricity and the compressed air for saving electricity.
- Intelligent error display showing the reason, position, time and recovered time.
- Remote maintenance via network interface.
- Fixed tip centering system of the saw body and the saw tip.
- Automatic annealing cycle with temperature control and choice of disabling annealing process.

Ultimate Brazer /// H55



CIRCULAR SAW SOLUTIONS TIPPING

Highlights:

The most cost effective brazer in the world!

Ultimate Brazer /// H50

- Engineered for quick change over to different materials by "one touch setting" in software and mechanical settings.
- Engineered for faster brazing time.
- New software with user friendly touch screen operating controls with icon based command sequences.
- Precise dispensing of flux in line or in small dots.





- Automatic
 annealing cycle
 with temperature
 control and choice of
 disabling annealing
 process.
- + Dual laser sensor for capturing different size and shape of saw tips.
- Eco drive mode turns
 off power for reducing
 electricity usage
- + 3 axis servo control.
- Intelligent error display showing the reason, position, time and recovered time.

Specifications

Saw blade diameter	3.9"-31"	100mm -800mm
TIp length	0.15"-0.47"	4mm-12mm
Tip width	0.06"-0.3"	1.6mm-8mm
Hook angle	-10 - +30	-10 - +30
Brazing time	5.5 -7 sec/Tip	5.5 -7 sec/Tip
HF generator	1.34hp/7.5hp	3.5kW/5.6kW
Air pressure		5kg/cm ²
Electricity	220V - 1ph 50/60hz, 7kW	220V - 1ph 50/60hz, 7kW
Dimension	L64" x W46" x H66"	L1650 x W1185 xH1680mm
Weight	1,984lb	900Kg



TIPPING

Highlights

Ultimate Brazer

- Adjustable temperature, holding time and cooling time with automatic annealing cycle
- ideal for saw repair or special saw blade brazing
- + Easy set-up and operation

- + Precision manual brazing machine
- Single tip is brazed automatically with the push of a button
- Fully programmable induction heater



Specifications

Saw blade diameter	4.7"-31"	120mm -800mm
TIp length	0.15"-0.47"	4mm-12mm
Tip width	0.06"-0.43"	1.6mm-11mm
Hook angle	-10 - +30	-10 - +30
Brazing time	5.5 -7 sec/Tip	5.5 -7 sec/Tip
HF generator	1.34hp/7.5hp	3.5kW/5.6kW
Air pressure	70psi	5kg/cm ²
Electricity	220V - 1ph 50/60hz, 7kW	220V - 1ph 50/60hz, 7kW
Dimension	L64" x W46" x H63"	L1650 x W1185 xH1600mm
Weight	1,102lb	500Kg

Highlights

Brazing Strength /// Tester T-50

- Digital Indicator: External display of min/max setting value
- Load cell: Alloy tool
 steel construction for
 high accuracy
- + Record printer



- + Easy operation
- → Safety cover included

Load cell for testing



Specifications

Saw blade diameter

Hook angle

Load cell capacity

Machine dimensions

Electricity

Weight

3.9"-19.7" -10°- +30 2200lb L:37" X W:24 X H: 55" 220V. 1Ph, 50/60Hz 440" 100mm -500mm -10°- +30 max 1 ton L:940mm X W:600mm X 1400mm 220V. 1Ph, 50/60Hz 200kg



TENSIONING & LEVELING

CNC Automated /// Tension Roller 36X2



The Williams & White 36X2 is a CNC pattern tension roller designed for tension rolling circular saw blades. This new technology implements automation and added safety features to the highly renowned Williams & White Dish-O-Matic Stretcher Roll. The 36X2 allows the operator to program saw tension combinations and uses servo and hydraulic controls to deliver the most accurate and repeatable results in the industry.

Highlights

Fully programamable touch screen

10" HMI on separate operator stations
accurate to 10 PSI

Store up to 500 tension combinations

repeatable programs for every saw
for increased safety

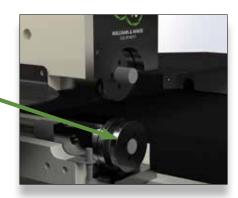
Servo-driven saw centre

for precise rolls every time

PERFECT FOR MEDIUM-HIGH PRODUCTION FACILITIES!

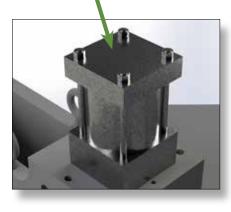
CNC roll pattern Saw tensioning

The 36X2 can be programmed to roll defined tension positions on the saw at any diameter and pressure. This feature allows the user to program all tension requirements beforehand, resulting in a highly efficient process with reduced repititave labour requirements.



Smart roll pressure system

- The 36X2 has real-time pressure sensing compensition software.
- This means it can
 automatically compensate
 for inconsistent mechanical
 properties in the saw plate,
 resulting in highly accurate,
 highly repeatable tension
 bands.



Teach function

- Users can program the machine using a convenient teach function. The teach funciton enables the user to jog the Machine to specific locations, mimicking the traditional process to develop the CNC program.
- Reduce tensioning time by up to 50%

Integrated saw lift to avoid any scratches

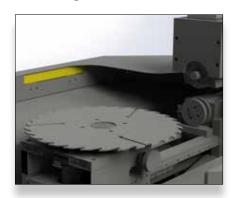
Options

Strobe sensor

The 36X2 strobe sensor automatically detects and avoids strobes.

Safety & ergomonics

The 36X2 reduces repetitive motion strains and the injuries by eliminating manual tensioning.



Loader ready

The 36X2 can be used alongside the Williams and White Robotic Loader, transforming this machine into a fully automated tensioning station



Specifications

Circle saw capacity
Plate thickness
Dimenisons
Standard roll radius
Shipping weight
Voltage
Power

Up to 36"
Up to 1/2" thick
H:62" L: 73" W:46"
6"
1200lb
480 Vac, 3 Ph, 60Hz,
5kVA

914mm
Up to 12.7mm thick
H:1570mm x L:1850mm W:1170mm
150mm
540kg
400 Vac, 3 Ph, 50Hz,
5kVA



TENSIONING & LEVELING

Dish-O-Matic Round ///Saw Stretcher Roll



The Williams & White Dish-O-Matic
Stretcher Roll is essential in all
saw production and maintenance
facilities. The patented Dish-O-Matic
system allows operator to tension
and level saws in the most efficient
and accurate manner. This machine
is the most durable in the industry
and is installed in thousands of filing
rooms and saw shops worldwide.

Highlights

Foot pedal saw rotation

 ✓
 Heavy-duty C-frame construction
 robust design is built to last

 ✓
 Smooth moving easy slide system
 high-precision roll placement

 ✓
 Patented Dish-O-Matic system
 saw tensioning & leveling on one machine

 ✓
 Manual or hydraulic roll pressure
 reduces heavy saw hammering

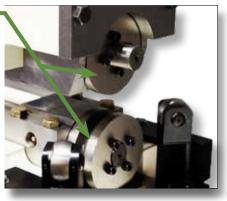
19

for simple operation

Key Features

Dish-O-Matic system '

- Patented Williams & White Dish-O-Matic Stretcher Roll allows the operator to tension and level the blade in one setup.
- The system requires approximately 80% less hammering when compared to the leading competitors' manual circular saw stretchers.







NEW #36 de-kinker rolls

- Simple bolt on upgrade for your stretcher roll (Armstrong or Williams and White).
- + Heavy duty
- + Hardened rolls
- **Dial indicator adjustments**



Models

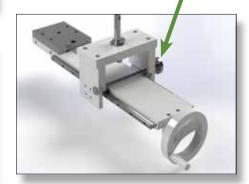
#36 Stretcher	Up to 36" diameter
#72 Stretcher	Up to 72" diameter
#108 Stretcher	Up to 108" diameter
#120 Stretcher	Up to 120" diameter

Options

- + Digital pressure gauge
- Hydraulic roll pressure
- + Strobe sensor
- Variable speed rolls

NEW Easy-slide (#36 stretcher)

- + Conversions available for any stretcher roll.
- The system allows the saw to move in and out of the rolls smoothly resulting in accurate and efficient saw positioning.
- The easy-slide is included on all new #36 models and can be retrofitted to any existing Williams & White #36 Stretcher roll machine.
- Heavy duty
- ± Linear rail guides
- + Linear precision brake



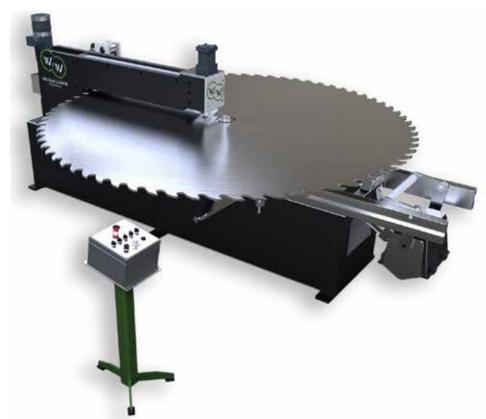
Specifications

Circle saw capacity	8"-120" (dependent on model)	203mm-3,048mm (dependent on model)
Plate size	0.25" -0.4"	6.35mm-10mm
Standard roll radius	6"	150mm
Weight	850lb-1500lb	385kg -680kg
Dimensions	H: 52" W: 20" L:56"	H:20mm W:51mm L:1412mm
Voltage	480 Vac, 3 Ph, 60Hz	400 Vac, 3 Ph, 50Hz
Power	<u>3</u> kVA	3kVA



TENSIONING & LEVELING

Round Saw /// Center



The Williams & White Round Saw
Center is the ultimate Stretcher
roll, designed to load and repair
large diameter saws in the
safest way possible. Hydraulic
loading allows for efficient saw
handeling while ensuring safety
by eliminating heavy lifting and
dangerous maneuvers

Highlights

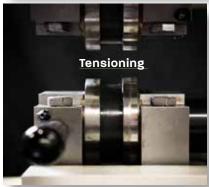
- Hydraulic saw loading system load large diameter saws with ease
- Heavy duty all steel construction robust design is built to last
- Patented Dish-O-Matic system reduces tension & level saw on one machine need for heavy hammering tension between tension tens
- Floating anvil for hammering (60Rc) tension № hammer on the same machine
- Hydraulic roll pressure reduces heavy saw hammering

Key Features

Dish-O-Matic roll system

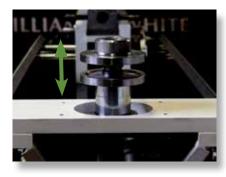
- For precise tensioning and leveling on one machine. The DOM II roll system allows the filer to tension and level the saw with one machine.
- + Off-set roll diameter for unobstructed tensioning.





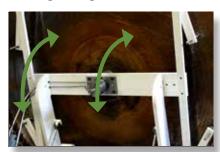
Hydraulic spindle lift

The hydraulic spindle lift (option) shuttles the spindle up and down to lower it from the saw eye. This enables filers to slide the saw further back to make repairs in close proximity to the saw eye.



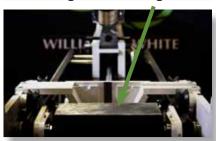
Vertical loading system with hydraulic lift

For improved safety and easy loading of large diameter saws.



Floating saw anvil

 The Williams & White Round Saw Center is the only large saw stretching machine with a floating anvil. This enables filers to hammer the saw without transferring to a benching station.



Options

Variable speed rolls

Customize roll speed for your operation.

Hydraulic tooth setter

Integrated into the machine to set kerf automaticallu

Heavy duty (HD) models are available for extra thick saws and heavy production

Models

#72 RSC

(manual, semi hydraulic, fully hydraulic options) Up to 72" diameter saws

#108 RSC

(manual, semi hydraulic, fully hydraulic options) Up to 108" diametor saws

#120 RSC

(completely hydraulic Up to 120" diametor saws

Specifications

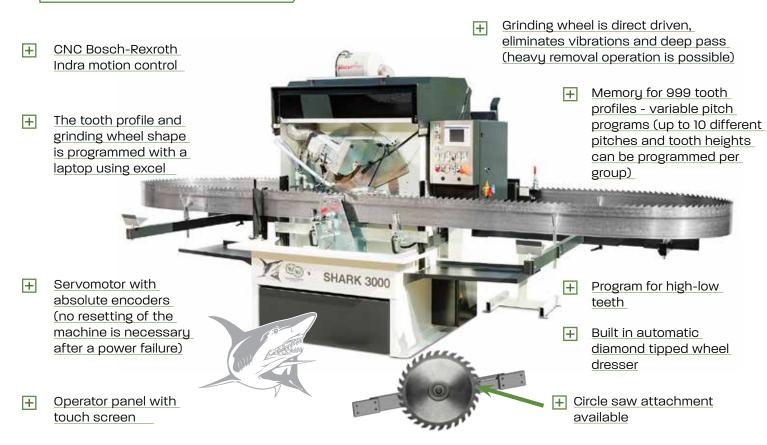
Circle saw capacity	Up to 120" (dependent on model)	914mm (dependent on model)
Plate thickness	Up to 1/2" thick (standard model)	Up to 12.7mm thick (standard model)
Dimensions	H:59" L: 173" W:108"	H:1498x L:4394mm W:2743mm
Standard roll radius	6"	150mm
Shipping weight	2,600lb-5,500lb	1,496kg-2,500kg
Voltage	480 Vac, 3 Ph, 60Hz,	400 Vac, 3 Ph, 50Hz,
Power	4kVA	4kVA



SHARPENING

/// Shark 3000

CNC Wet Profile Grinder



Specifications	7	
Saw blade diameter	1.2"-14.1"	30mm-360mm
Blade Thickness	0.02"-0.19"	0.6mm-5mm
Variable pitch	0.47"- 2.36"	12mm-60mm
Adjustable tooth height	0.16"-0.98"	4mm-25mm
Hook angle	<u>0° to 38°</u>	0° to 38°
Working speed adjustable	0-20 teeth/min	0-20 Teeth/min
Grinding wheel diameter	13.8"- 11"	350mm-280mm
Grinding wheel thickness	0.3"-0.6"	8mm-15mm
Grinding wheel motor	4kw	4kw
Pump cooling system	160I/min	160I/min
Machine dimensions	L:173" X W:78" X H:64"	L:4384mm X W1911mm X H:1615mm
Electricity	10kVA, 480VAC	10kVA, 400VAC

BAND SAW SOLUTIONS SHARPENING

/// Shark 600

Wet Profile Grinder

- Central electrical blade height adjustment
- Saw blade
 clamping system,
 clamps the blade
 automatically
 tight when
 grinding
- Grinding wheel
 is direct driven,
 eliminates vibrations
 and deep pass
 (heavy removal
 operation is
 possible)



- Grinding heads
 are guided by
 pre loaded linear
 bearing technology
 to assure optimum
 accuracy
- Cam driven control
- Saw blade width capacity: 20-330mm

Specifications

Band saw width	1.2"-13"	30mm-330mm
Blade thickness	0.02"-0.08	0.6mm-2mm
Pitch adjustable	0.4"-2.36"	10mm-60mm
Tooth height min/max	<u>0.15"- 1"</u>	4mm-25mm
Hook angle	<u>8°-38°</u>	<u>8°-38°</u>
Working speed	0-12 teeth/min	0-12 teeth/min
Grinding wheel diameter	<u>11"-7.8"</u>	300mm-200mm
Grinding wheel thickness	0.3"-0.6"	8mm-15mm
Pump cooling system	101 I/min	100 I/min
Electricity	10kVA, 480VAC	10kVA, 400VAC

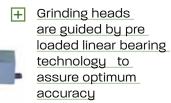


SHARPENING

/// Baracuda 750

Side Dressing Machine

- Central electrical blade height adjustment
- Saw blade
 clamping system,
 clamps the blade
 automatically
 when grinding
- is direct driven,
 eliminating vibrations
 and enabling deep
 pass (heavy removal
 operation is possible)



- + CNC control
- Saw blade width capacity: 20-330mm 0.8"-12"
- Round saw
 attachment
 available

Specifications

Band saw width	0.8"-13"	20mm -330mm
Blade thickness	0.02"-0.2"	0.6mm-5mm
Pitch adjustable	0.4"- 4"	10mm-100mm
Working speed	0-16 teeth/min	0-16 teeth/min
Wheel diameter	5"	125mm
Grinding wheel motor	2-2.5Hp with electronic speed regulation	2-1.8 kW with electronic speed regulation
Pump cooling system	0.66Hp, 40 I/min	0.5kW, 40 I/min
Electricity	400VAC 3ph 50/60Hz	400VAC 3ph 50/60Hz

TIPPING -STELLITE/HSS



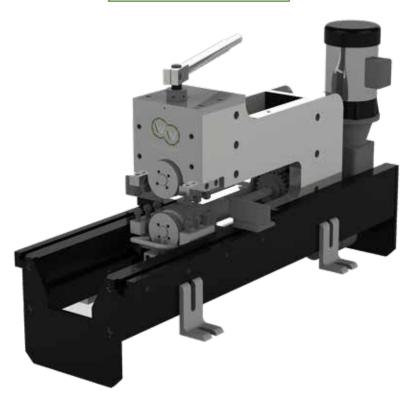
Specifications

Band saw width	1"-14"	30mm -360mm
Blade thickness	0.02"-0.15"	0.6mm-4mm
Pitch adjustable	0.78"-4"	20mm-100mm
Working speed	3-6min	3-6min
Welding material	Stellite /HSS rod or wire	Stellite
Dimension	L:161.2" X W:72.4" X H:72.8"	L:4094mm X W:1838mm X H:1850mm
Weight	2,645lb	
Electricity	400VAC 3ph 50/60Hz	400VAC 3ph 50/60Hz



TENSIONING & LEVELING

Dish-O-Matic Band Saw /// Stretcher Roll



The Williams & White Disho-Matic Band Saw Stretcher ultimate Stretcher roll effortlessly tensions and level band saws with the one machine. Saving time and space in the shop floor.

Highlights

Heavy-duty C-frame construction robust design is built to last

High-precision roll placement with electric actuator

Patented Dish-O-Matic II system saw tensioning & leveling on one machine without flipping the saw

Manual or hydraulic roll pressure reduces heavy saw hammering

Drum switch roll actuation for simple operation

Dish-O-Matic II roll system

- For precise tensioning and leveling on one machine. The DOM II roll system allows the filer to tension and level the saw with one machine.
- Off-set roll diameter for unobstructed tensioning.

NO NEED TO FLIP THE SAW WITH THE DOM II STRETCHER!





Electric actuator for cross saw roll movement

Easily change rolling position for precise tensioning.



Both top and bottom rolls are driven

Ensures band saw properly feeds through roll system.



Options

- Hydraulic roll pressure
- + Variable speed rolls
- + Motor brake
- + Round saw attachment
- + Digital pressure gauge



Models

#10E	Tensioning up to 10" wide bands
#10 DOM2	Tensioning and leveling up to 10" wide bands
#17E	Tensioning up to 17" wide bands
#17 DOM2	Tensioning and leveling up to 17" wide bands

Specifications

	#10	#17
Band saw capacity	Up to 10" (254mm)	Up to 17"(432mm)
Plate thickness	Up to 1/4" (6.35mm) thick	Up to 1/4" (6.35mm) thick
Dimensions	H:18" (457mm) L:36"(914mm) W:30" (762mm)	H:18" (457mm) x L:48"(1,219mm) x W:30"(762mm)
Standard roll radius	6" (150mm)	6" (150mm)
Shipping weight	325kg 717lb	400kg 882lb
Voltage	480Vac, 3 Ph, 60Hz,	400 Vac, 3 Ph, 50Hz
Power	3kVA	3kVA



TENSIONING & LEVELING

BAND SAW SOLUTIONS

Trac Tru ///Band Saw Bench



NO NEED TO FLIP THE SAW WITH THE DOM II TRAC TRU BENCH

The Williams & White Trac Truband saw bench is a one-stop repair center for band saws.

The rugged box beam, universal columns and our patented Dish-O-Matic system make the Trac Tru the best and most functional in the industry.

Highlights

✓
Box-frame construction
makes this the most durable stable bench in the industry

✓
Air-strain cylinders
tightens the saw and eliminates the need for weights

✓
2 NiChrome anvils
for top and bottom hammering

✓
Intergrated lighting
for precision inspection

✓
Can handle saws from 28' - 60'
versitile for your shop

Key Features

Welding clamp

The deluxe bench model is equipped with a welding clamp and welding slide. The welding slide enables you to easily move the clamp when it is not in use.



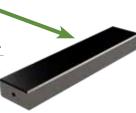
Inspection lift

± Standard on all deluxe models, the inspection lift allows the operator to raise the saw for further inspection.



Standard Nichrome leveling slabs

NiChrome slabs are extremely durable and wear resistant offering longer life span than traditional steel slabs.



Expansion cylinder & multilenth

- cylinder to pull the saw blade, eliminating the need for weights.
- + Multi-length option available, which is intended for benches that work on multiple band saws of different lengths. This addition enables you to expand or compress the bench from one to twelve feet.
- The ability to run multiple saws off of one bench reduces the amount of space required in your filing room or saw shop.



Williams and White Dish-O-Matic II System

- Patented Williams & White Dish-O-Matic II Stretcher Roll allows the operator to tension and level the blade in one setup.
- The Drastically reduces the amount of hammering required.



Options

- Height control
- Electronically controlled wheel allignment
- Electronically controlled roll positions
- Intergrated inspection lighting
- Option to have a welding \Box clamp heater, which heats the welding clamp and creates higher-quality welds.

Trac Tru #10	Trac Tru #17
+ Up to 10" wide saw	+ Up to 17" wide saw

Bandsaw length capacity	Up to 60'	<u>Up to 18.3m</u>
Bandsaw width capacity	<u>Up to 17"</u>	Up to 430mm
Standard roll radius	6"	<u>150mm</u>
Shipping weight (38' saw)	Approx 4500lb	Approx 2050kg
Electricity	480Vac,3ph, 60hz	480Vac,3ph, 60hz
Dimensions (36 wheel)	W:52" X H:58" X variable length	W:1320mm X H1470mm X variable lengtl

Williams and White reserves the right to alter or amend specifications without prior notice

Specifications



TENSIONING & LEVELING

BAND SAW SOLUTIONS

Standard /// Bandsaw Bench



The Williams and White
Standard Bandsaw Bench
is designed to be a universal
bandsaw maintenance station.
This bench provides all the
necessary features to maintain
your bandsaws in a heavy duty
package.



Highlights

Square beam design for durability and stability

✓ Will fit all stretcher brands — versitility for all environments

Mild steel or NiChrome precision ground for hammering (both sides) anvils available

Manual extendable saw length adjustment ______ to fit multiple lengths of saws

✓ Manual saw lift for saw inspection

Williams and White Dish-O-Matic II System

- → Patented Williams & White Dish O-Matic II Stretcher Roll allows the operator to tension and level the blade in one setup
- Drastically reduces the amount of hammering required
- Reduces the need to flip the saw

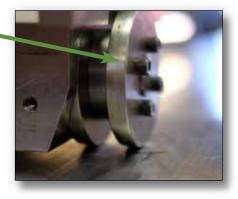
Extendable saw turn

→ UHMW turn around tracks can

extend and contract for varying

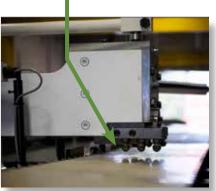
around

saw lengths



Hardened alignment bolts

Both top and bottom of saw through the rolls



for stability as the saw tracks



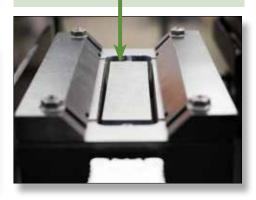
Options

UHMW air inspection lift

- Lifts the saw while in place on the bench to efficiently inspect band saw blade tension
- Hydraulic roll pressure
- Large anvil upgrade
- Variable speed rolls
- **Additional floor tracks**

Band saw welding clamp

- Hardened and ground + hammering anvil
- Optional heating element +
- Spring retraction
- \Box 10", 12", 16" capacity
 - Pneumatic clamping



Available Nichrome leveling slabs

NiChrome slabs are extremely durable and wear resistant and offer a longer life span than traditional steel slabs.



Specifications

Wheel diameter	
Leveling slabs	
Stretcher roll	
Saw length	
Saws	
Electricity	

(2) 36 Inches
(2) 36" x 8" x 4" mild steel
Dish-O-Matic 10D
21' x 5"
Single cut
480Vac,3ph, 60hz

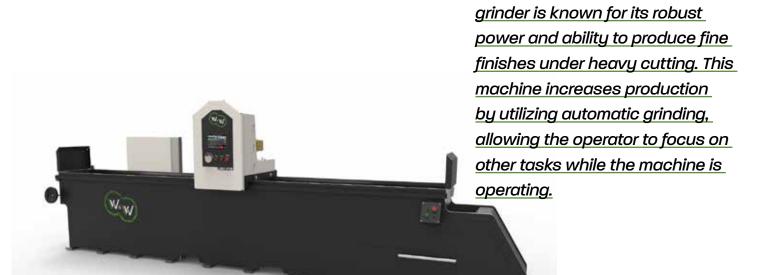
(2)914mm
(2) 914mm x 203mm x102mm mild steel
Dish-O-Matic 10D
6400mm x 127mm
Single cut
480Vac,3ph, 60hz



KNIFE & SURFACE GRINDING

Knife Grinder /// LSGX-P / LSGX-D

The LSGX magnetic flat bed knife



Highlights

 ✓
 Stress relieved heavy duty steel base
 minimises vibration which results in precise surfuce finishes makes work piece clamping and removal easy

 ✓
 Electromagnetic chuck with automatic demag cycle
 for effecient operation

 ✓
 CNC down feed and carriage travel
 for precise machine movements

 ✓
 Square rail linear bearings and turcite dovetail spindle slide
 for extreme machine accuracy

 ✓
 Thru spindle coolant
 for proper grinding temperature control

Key Features

Precision linear bearings

₩ Williams & White's knife grinders are built using precision squaretrack rails and bearings. These superior components allow the carriage to travel with accuracy and create stability in xyz axes.

Heavy duty frame

Manufactured using heavy duty welded box frame construction to increase accuracy and minimize vibration.

Spark-out cycle to remove burrs at end of cycle.

Through spindle coolant

Full thru -spindle coolant ensures the right amount of coolant reaches the parts/ knives. This increases the life of the grinding stones and creates a smooth finish on the parts/ knives.

Quick change spindle

Williams & White's quick-change spindle system enables the operator to change the grinding stone with minimal downtime.

Dovetail spindle slide

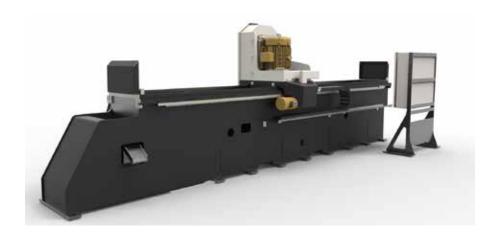
- The dovetail spindle slides found on Williams & White's knife grinder have larger contact areas than the leading competitors.
- This provides higher stiffness and load-bearing capabilities, resulting in greater grinding consistency.



Options

Magnetic separator coolant tank with quick change fittings

- Quick disconnect system: allows the user to disconnect coolant hoses to remove the coolant tank for cleaning and refilling.
- A magnetic separator can also be added, which separates metal debris from contaminating the coolant.



Specifications

LSGX-P

Power requirements	480VAC, 3ph 60Hz, 30 KVA
Spindle motor	7.5HP/10HP/15HP (5.5kW/7.4kw/11kW)
Grinding wheel size	10" ring or 12" segmented wheel (254mm or 304mm)
Down feed Increments	.0005"003 (.01mm07mm)
Grinding wheel to surface clearance	5.25" (133mm)
Accuracy	.0005" per foot (.127mm per .304m)
Coolant capacity	160L
Weight	3,306lb (1,500kg) - 9,920lb (4,500kg) (depending on Lengths)
Magnetic surface area	6"(150mm) wide x grinder length
Frame plate thickness	3/4" (19mm)
Magnetic chuck	6" (152mm) magnetic chuck (+-90 rotation)
Way cleaners	(option)
Touch screen	<u>- </u>
Program save function	<u>=</u>
Downfeed	CNC downfeed
Speed Carriage	2 Speed cariage

LSGX-D

480VAC, 3ph 60Hz, 30KVA		
10HP/15HP/25HP (7.4kW/11kW/18kW)		
10" ring or 12" segmented Wheel (254mm or 304mm)		
.0001"005" (.0025mm127mm)		
5.25" (133mm)		
.0005" over 5 foot (.127mm over 1.524m)		
160 L		
5,511lb (2500kg) - 4,500lb (9920kg) (depending on Lengths)		
8" (200mm) wide x grinder length		
<u>1" (25.4mm)</u>		
8" (203mm) magnetic chuck (variable strength)		
Included		
10" (254mm) touch screen		
Yes		
Servo CNC downfeed		
Variable speed carriage		

Williams and White reserves the right to alter or amend specifications without prior notice

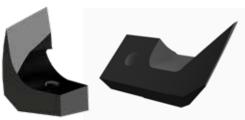


KNIFE & SURFACE GRINDING

Hewsaw //// Knife Grinder



The Williams & White CKG/
EKG Knife Grinder is designed
specifically for Hewsaw small
log lines. The innovative design
allows 24-48 knives to be
sharpened simultaneously
depending on jig options.



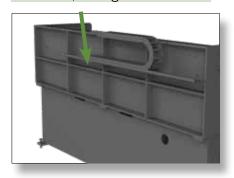
Highlights

- Heavy duty stress relieved frame minimises vibration which results in precise surfuce finishes
- CNC carriage travel and down feed _______ for easy operation
- Multiple jig configurations to fit your sharpening requirements
- Centralized lubrication system for stress free maintenance

Key Features

Heavy duty stress-relieved frame

The heavy duty, vertically reinforced frame reduces harmful vibrations, flexing and distortion.

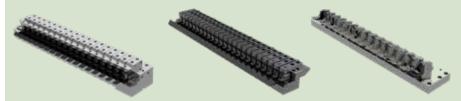


24-48 knife-jig

The Williams & White EKG/CKG
has a 24-36 knife capacity
to maximize the efficiency of
your operation. This feature is
exclusive to Williams and White
EKG/CKG grinders and cannot
be found in the standard rotary
grinders (which hold just 12
knives).

Fixture options

Standard jig with 48 knife capacity



CKG height adjustable CKG standard fixture EKG fixture fixture

CKG height adjustable Jig with 36 knife capacity

Dur adjustable knife Jig allows each of the 36 knives to be individually positioned, eliminating the need to set the Jig to the most worn knife. This control significantly increases the lifespan of each knife, and is not available on standard rotary grinders.



SHARPENS KNIVES BACK TO FACTORY STANDARDS

Specifications

Knife Capacity
Sharpening Cycle
Spindle motor RPM
Ship weight
Coolant tank capacity
Voltage
Power
Power per spindle

CKG chipping knife

Up to 36 knives (adjustable)
2-3 hours
3600 RPM
4800lb, 2177kg
130L
480Vac, 3ph, 6Hz
8kVA
7.5Hp, 5.5kW

EKG Edging Knife

Up to 24 knives (fixed)
2-3 hours
3600RPM
4800lb, 2177kg
130L
480Vac, 3ph, 6Hz
8kVA
5.5kW



SAW GUIDE TECHNOLOGY

CNC Guide Dresser ///GDX



Introducing the fully automated
3 Axis CNC GDX Guide Dresser.
Accurate saw guides improve the
performance of your saw mill by
increasing lumber recovery and
reducing saw deviation; resulting
in higher profits.

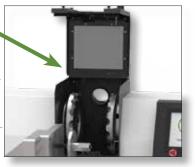
Highlights:

- 3 axis CNC control accurate within +/ .0002" Improved guide accuracy (0.005mm)
- 10" touch screen and custom Williams & White --> for intuitive operation software
- Fits all saw guides one machine for all guide milling requirements
- Multi indexable insert cutter heads for unparalled surface finish and grinding speed
- Reduced downtime/better mill performance more accurate lumber dimensions

Key Features

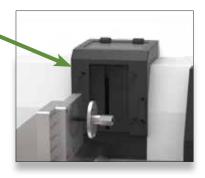
CNC Milling heads

- + Variable RPM *
- +Cutter head lift off
- 15 four-sided carbide +cutters per head gives ultra smooth surface finish with high feed rate. (optional diamond inserts)
- \Box 7.5 HP spindle motors



Guarding

+ Electronic hood lock ensures operator safety



Precision machined granite base

- Vibration dampening temperature stability for unmatched accuracy
- Eliminates vibration during milling & isolated from enviromental vibrations



Guide post

- + Heavy duty
- + Universal bolting
- + 2" inch thickeness



Why choose the Williams and White GDX?

Comparable Competition	GDX
Manual cutter head movement	Cutting axes CNC controlled Less error prone
Stepper motor motion on guide feed	Feed axes CNC controlled Smoother milling
Cutter cover is loose during operation	Integrated safety system - machine door Reduced injury risk interlocked during cutting operation
Suide feed rate not adjustable	☑ Guide feed rate adjustable with touch ———— Fine surface finish screen
Not adjustable through user interface	RPM adjustable on touch screen Easy to dial in
No cutter head lift off	✓ Cutter head lift off No back cutting
Exposed ways	Fully enclosed ways Longer lasting accuracy

Options

- Guide measurement station
- Error detection sensors
- + Remote monitoring
- Diamond cutter upgrade

Specifications

0.5"-4" standard (6")	12.7mm-101mm
0.002"-0.030"	0.05mm-0.76mm
As low as 14 sec	As low as 14 sec
4,500lbs	2,041kg
L: 93"x W60" x H60"	L: 2,360 xW:1524xH:1524m
4800V 3ph 60Hz	400V 3ph 50Hz
23kVA	20kVA
7.5Hp	5.5kW
	0.002"-0.030" As low as 14 sec 4,500lbs L: 93"x W60" x H60" 4800V 3ph 60Hz 23kVA

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SAW GUIDE TECHNOLOGY

Circular & Band /// Saw Guides

Round Saw Guides



Williams and White specialises in manufacturing industry leading steel & aluminum saw guides. We provide the engineering, manufacturing and quality control to provide you with a product that is second to none. Accurate saw guides will increase lumber recovery, resulting in maximized profits for your mill.

Key Features

- CNC machined
- ✓ Extreme precision (+ / .0002", 0.005mm)
- Super fine surface finishing

- ✓ Engineered hardcoat (type 3) anodizing
- ✓ Guaranteed flatness
- Engineered to meet your requirements
- ✓ Professional resurfacing and resizing

Quality Assurance

- Multiple inspection stages
- Engineered drawings
- Guide engraving
- Every guide catalogued and filed on record
- ✓ Williams and White quality assured

Saw Guide Repair

- ✓ Damaged guide repair
- Guide re-anodizing
- Guide resizing (approximately half the cost of purchasing new guides)
- ✓ Guide straightening

Guide Design & Engineering

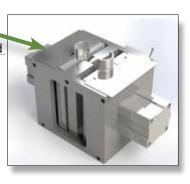
Williams and White uses cutting edge technology when working with customers to design and engineer saw guides & babbitt pads to help optimize coolant flow & improve mill performance.

Teardrop orifice designs



Babbitt mould

- Custom designed mould chamber
- Double pocket mould
- + Pneumatic operation
- Optimizing babbitt design can improve sawing



Splines and arbors

- Manufactured to precision tolerances
- → Induction hardened
- + Alloy steel
- **OEM replacements**



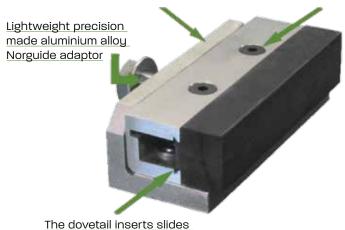
Options

- Heli-coil inserts or thread inserts: offer extra protection against thread damage
- ✓ Platinum series guides
- Nitriding available for steel guides
- Custom engraving

Band Saw Guides

Lightweight aluminum alloy catridges with steel inserts are standard on most sizes

A quick turn of the key locks the insert into the adaptor



Our A series band saw guides range in size from 6" – 15" wide (150mm-380mm). The guide blocks are 2" (50mm) in height and are are 15/8" (41mm) deep. These guides can be resurfaced approximately 40 times. The A series has the option of an internally ducted top mounting bracket with a dual wide angle spray system.

quickly and easily

into the adaptor block



Saw Working ///Tools

Circle saw leveling station

- Easy height adjustable bench with hydraulic culinder
- E Replaceable UHMW work surfaces
- (2) 24" LED lights behind diffused screen
 - Standard slab sizes up to 30" larger slabs
- available upon request
- Slabs available in both mild steel and WW
- Nichrome Options



Leveling & hammering anvils

- + Precision ground
- Anvils re-conditioning service available
- All sizes of band or circular anvils available
- Hard hammering pyramid anvils
- Lazy susan type turntables and floor stands



Tension gauge grinder

- 18" (457mm) and 24"(609mm) models available
- + 0-20' (0-6,096mm) radii
- Heavy duty design
- + Manual operation
- Precision machined ways
- ⊥ Lubricated ways



Aluminum I-Beam straight edges + Aluminum construction

- + Light weight
- → Up to 20' in length
- Two working surfaces
- Excellent for line bar adjustment 0.001" / foot accuracy



Saw filing hammers

- All types and weights of + hammers
- Cross face / dog head / twist face /combination
- Precision balanced



Bandsaw shear

- **Hydraulic** actuation
- + Replaceable shears
- + Super heavy duty



For a complete list of all of our saw working tools visit our website

Consumables & accessories

Oil and water coolant

- 970 NCL Water Based coolant \Box for Carbide Grinding
- 971 Coolant Water Based non-+ carbide grinding fluid
- 972 Oil Oil Based grinding fluid

Grinding wheels

- Supplier of all grinding wheels for circular and band saw grinders
- PCD and CBN super abrasives
- Standard abrasives available

Rolls - dies & regrinds

- Only supplier of Thru-hardened rolls for all types of stretcher rolls (ie Williams and White Armstrong, Hanchett, Vollmer, Iseli, Simonds)
- + Precision regrind service for all brands
- Conversion kits available for +Dish-O-Matic (DOM 1 & 2)









/// Product list

Machines	Filing Equipment
☐ CNC Guide Dresser (GDX)	Replacement rolls (W&W, Armstrong, Hanchett, Proctor etc)
RoboSharp saw sharpening center	Anvils and slabs
Dish-o-Matic circular saw stretcher roll	☐ Turn tables
☐ 36X2 automated tension roller	☐ Tipping plate
Round Saw Center (RSC)	Strobe brazing fixture
☐ Top & Face Grinder (TFH-CS2 pro)	☐ Hammers (cross face, twist face, combination δ
☐ Top & face Grinder (TFX-3 industrial)	doghead 1-10lb)
Dual Side Grinder (DFX-5)	☐ Tension gauges/straight edges
Dual side Grinder (DSG)	Tension gauge/straight ddge grinder
H50 Ultimate Brazer (automatic brazing)	☐ Grinding wheels
☐ H55 Ultimate Brazer (automatic brazing)	☐ Bandsaw welding clamps
☐ H65 Ultimate Brazer (automatic brazing)	☐ Indicators & gauge kits
HM Ultimate Brazer (manual brazing)	Coolant
T50 Braze Tester	Aluminum I beam straight edges
Trac Tru band saw bench	☐ Circle saw leveling station
Standard bench	Band saw shear
Shark 800 CNC profile grinder	Round saw bench
Shark 3000 CNC profile grinder	Mig welder
Shark 600 profile grinder	Gullet crimper
Baracuda 750 side dresser	Gummer
Stingray (band saw tipper)	Post grinder
Auto swage	
Sure Sharp HewSaw Knife grinder (CKG/EKG)	
LSGX magnetic flat bed knife/surface grinder	Services /
☐ Dish-O-Matic band saw stretcher roll	Stretcher roll regrinding/resurfacing
	Anvil rinding/resurfacing
Saw Guides & Accessories	Saw guide repair
Oiroular agus guidea	Saw guide engineering/design
Circular saw guides	Straight edge grinding
☐ Band saw guides☐ Babbitt mold machine	Machine rebuild/repair
	General machining/parts inspection
Babbitt mold plates	
Babbitt	

43 Product List

Notes	



