

BEAMCUT™
SYSTEMS

BC25 MODEL



ROBOTIC PLASMA CUTTING SYSTEMS

ABOUT BEAMCUT

Beamcut is part of the Machitech Automation manufacturing group with over 18 years of dedicated experience, 1,800 machines in service worldwide and 98% customer referral. There's no machine quite like BeamCut, a 6-axis robotic CNC cell that uses high definition plasma technology to cut metal profiles for every structural steel shape and metal type in the industry. With the push of a button, all the bothersome manual layout work and cutting and grinding goes away. With BeamCut, you are automated in every aspect of structural fabrication. Productivity goes up 80 with the same number of employees.

We created Beamcut to give our customers maximum optimization of their manufacturing processes. Our proprietary operating system is a user friendly, versatile, 3D cutting platform that comes complete with exceptional aftermarket support. Our mission is simple: "Give Customers a Exceptional Customer Support, and We Will Always Have Customers." We created Beamcut to give our customers maximum optimization of their manufacturing processes.



ADVANTAGES

Minimizes the amount of space needed on the floor

Reduces maintenance needs (costs/delays due to interruptions).

Reduces your operating expenses (gas, electricity, parts, etc.).

Replaces traditional angle lines, beam drill lines, band saws, hydraulic punches and the need for operators on each machine.

Eliminates manual coping and drilling, manual weld prep beveling, layouts by hand and traditional cutting and grinding.

Reduces material handling and the associated risks

Our safety latch work envelope access door will help lower insurance cost

BENEFITS

Very Fast Return on Investment (ROI)

Reduces Production Labor Costs

Increases Production Capability Quotas

Reduces Production Downtime

Improves Part Repeatability and Accuracy

Eliminates Common Production Mistakes

Improves the aesthetic value, quality and workmanship of your manufacturing

Ability to take on more jobs with the same number of employees

Fulfills more complex jobs



MADE FOR STEEL FABRICATORS AND MANUFACTURERS

- Buildings and Bridges
- Arenas and Stadiums
- Shipbuilding
- Pipe Racks
- Stair Stringers and Skids
- Embeds
- Power Transmission Towers and Solar Panels
- Equipment Fabrication
- Industrial
- Trailer Frames
- Pump Jacks
- Mining and Oil Rigs
- Elevators and Conveyors
- Miscellaneous and Decorative Metals

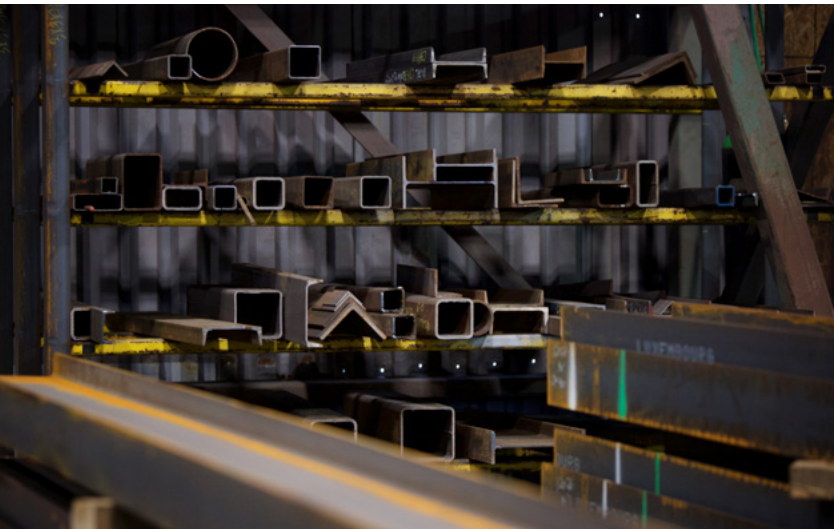
WHY BEAMCUT?

SPEED AND PRECISION

The Robot is equipped with a Photo-Laser Measuring Device and a mobile measuring cart, allowing automatic split-second profiling and positioning of your piece and guarantees the most precise cut possible. The mobile measuring unit and the infeed and outfeed conveyors increases the output by reducing material handling. Your Beamcut will quickly pay for itself by meeting your customer's deadlines with ease.

Beamcut is the only Structural Fabrication Robot that lets you manually calibrate the machine before production runs. Giving you complete control and accuracy for all of your operations.

"Beamcut's features give you a return on your investment and access to bigger markets"



VERSATILITY

More than just precise and quick, Beamcut lets you cut every structural profile. There are many industry leading options available for your Beamcut such as the round tube cutter. Our options are guaranteed to meet your every need.

USER-FRIENDLY

Beamcut is very easy to use and requires very little training for those operating it. Developed in partnership with operators and CNC technicians, the software is intuitive and user-friendly. It comes equipped with a user interface that is simple to operate.

4 SIDED CUTTING

"4 sided", or 3D cutting, allows pieces to be cut 360°.

BEAMCUT STANDS FOR

A TEAM OF EXPERTS AT YOUR DISPOSAL

With your BC25, you get a year of remote support. Our team of experts ensures the best quality cuts and highest productivity. Our team is happy to help!

Our specialists are attentive to your needs. They will give you the comprehensive advice you need and will provide solutions that will exceed your expectations.

Our equipment is designed, manufactured and assembled by dedicated and qualified technicians who are committed to delivering the highest quality product and ensuring your complete satisfaction.

SUPPORT, TRAINING AND SERVICE

Our customer service department will take care of any issue you have. Our highly trained and experienced technicians are always available to provide assistance for any problem or question you may have.

Training programs tailored to your specific skill level.

Careful installation of your equipment according to your specifications.

Support and service you can depend on.

Comprehensive support plans are available for extra peace of mind.



WORLD-CLASS SUPPLIERS

Our outstanding suppliers enable us to locate the parts used in the manufacturing of our equipment quickly and easily in any country. We choose our suppliers based not only on quality but also innovation, new product development and the technical support they provide.

Hypertherm

FANUC
Robotics

STANDARD FEATURES

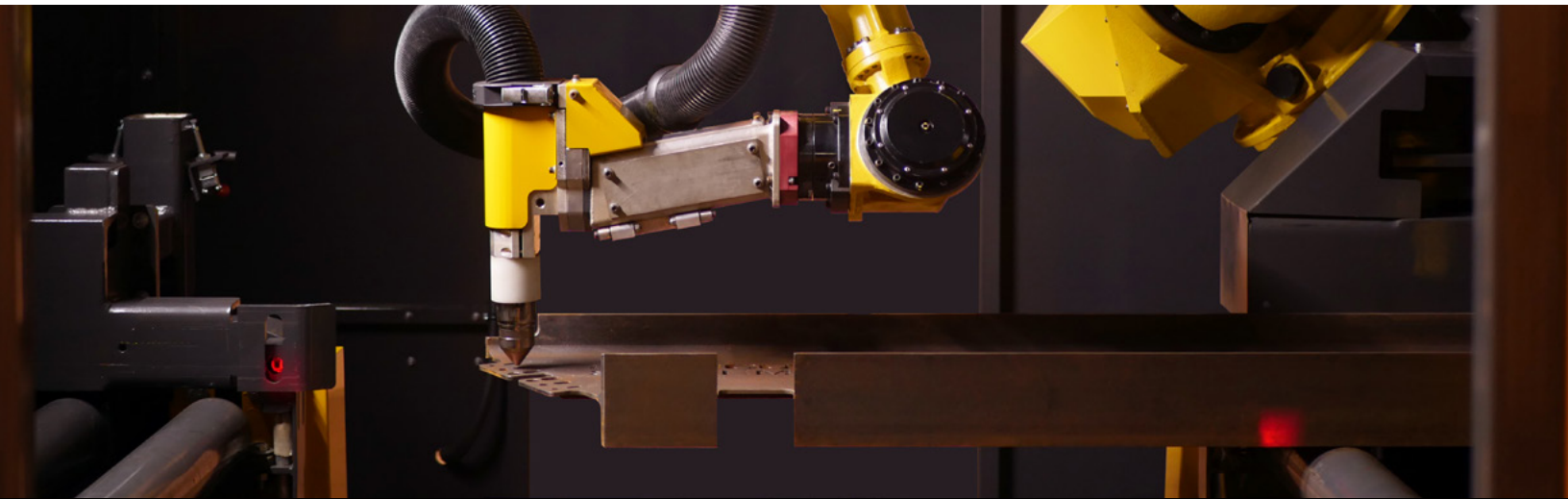
BEAMCUT SOFTWARE

Beamcut Soft is our proprietary software used to program robotic trajectories. Beamcut operates using DSTV files from 3D profiling software and 2D DXF AutoCAD files. Once your files are imported, BeamCut Soft automatically simulates the cutting sequence. The automatic cutting trajectory is created and verified on the drafting computer instead of the machine. Why is that such a big deal? That means the operator and the Beamcut are free to do what they're meant to; Cut Beams.

SAFETY ENCLOSURE & SMOKE TRAP

The safety enclosure is state of the art. It serves to delimit the space reserved for robotic cutting and the circulation area around the system. Our safety latch work envelope door allows for easy access and will shut the machine down if opened during production. The safety cabinet complies with OSHA and Canadian safety standards and may help lower insurance costs.

"No special training required. If the operator can use a cellphone, they can operate a Beamcut"



INFEEED AND OUTFEED CONVEYORS

The Infeed and Outfeed Conveyors ensure precise and quick positioning of the material. They are manufactured of 4" heavy duty rollers mounted on pillow-blocks on solid heavy duty welded frame. A motor that is located in the central unit drives the conveyor rollers.

MOBILE MEASURING UNIT

Our mobile measuring ensures continuous monitoring of the piece length by moving along the infeed conveyor following the piece. Its special design makes it far more precise than other measuring devices.



PHOTO-LASER MEASURING DEVICE

Our custom Photo-Laser Measuring Device is unique to the industry allowing automatic split-second profiling and positioning of your piece and guarantees the most precise cut possible.

OPERATOR CONTROL SYSTEM

The Operator Control System is an industrial grade touch screen computer that is both powerful and easy to use. It features the most advanced windows based operating systems on the market.

6-AXIS FANUC ROBOT ARM

The 6-axis industrial FANUC Robotic Arm ensures best in class cut quality by eliminating motion sway and cutting vibration. What's special about ours? It's more than 4x stronger and more powerful than the closest competition resulting in faster and more precise cuts.

HYPERTHERM PLASMA

Hypertherm's versatile plasma systems have been designed and built for maximum efficiency and productivity for x-y cutting, chamfering and robotics operations. Combined with the Fanuc robot arm, it produces perfect bolt holes with no taper.

REMOTE REAL-TIME MONITORING

The Beamcut is equipped with four cameras that capture all of the activity that is taking place around the Beamcut, even if you're not there to see it happen! They're accessible over the internet so you can monitor your production, anywhere you are.

SPECIFICATIONS

	STRUCTURAL WORKING DIMENSIONS	
	MINIMUM (width x height)	MAXIMUM (width x height)
H Beam	4" x 4" (100mm x 100mm)	30" x 12" (762mm x 304mm)
I Beam	4" x 4" (100mm x 100mm)	30" x 12" (762mm x 304mm)
T Beam	4" x 2" (100mm x 50mm)	29" x 12" (736mm x 304mm)
Pipe (Diameter)	2" (50mm) (Optional)	12" (304mm) (Optional)
HSS Square	2" x 2" (50mm x 50mm)	12" x 12" (304mm x 304mm)
HSS Rectangular	2" x 2.5" (50mm x 62mm)	30" x 12" (762mm x 304mm)*
Angle	2" x 2" (50mm x 50mm)	10" x 10" (254mm x 254mm)
C Channel	4" x 2" (100mm x 50mm)	30" x 5" (762mm x 127mm)
Bulb Flat	2" (50mm)	30" (762mm)
Flat	2" x 3/8" (50mm x 9.5mm)	30" x 3" (762mm x 76mm)***
U-Channel	4" x 2" (100mm x 50mm)	30" x 5" (762mm x 127mm)
Min. Beam Length	4' (1,200mm)	
Max. Beam Length	65' (19,800mm)	
Material Faces	4	
Plasma Unit	Hypertherm Maxpro200**	
Thickness	Piercing: 1.25" (30mm), Edge Start: 2" (50mm)	
Welding Prep. Bevel	52°	
Etching and Marking	Yes***	
Cross Transfer Conveyors	Optional	
Second Access Door	Optional	
Dust Collector	Optional	
Pipe	Optional	
Part Tabbing	Yes	

* HSS Rectangular: Maximum working range on bottom side is limited to 12" (304mm)

Optional upgrade to XPR Technology *Requires upgrade to XPR Technology

AVAILABLE OPTIONS

CROSS TRANSFER CONVEYOR

The Cross Transfer Conveyor system creates a platform for increased output by reducing material handling. It can be added to the infeed or outfeed conveyor to avoid loading/unloading the piece directly onto or off of the conveyors.

DUST COLLECTOR

The dust collector that Beamcut offers is both compact and robust. Its strength: a superior filtration capacity. A cartridge dust collector that is equipped with a device for cleaning using a compressed air jet, then filters very fine particles in moderate concentration. Industry leading 4250 CFM.

SECOND ACCESS DOOR

An additional access door can be installed on the opposite side and / or corner of your cutting enclosure, depending on your needs.

ROUND TUBE CUTTER

The system prevents round tubes from rotating while being cut, simplifying the cutting of round tubes on Beamcut.



***"Designed with the metalworking industry in mind,
Beamcut Systems can produce 10 times faster than a traditional
cutting method."***

MAXPRO200

	Mild Steel cut capacity	Stainless Steel cut capacity
	<i>Pierce Capacity</i> 30mm (1-1/4") <i>Edge Start</i> 50mm (2")	<i>Pierce Capacity</i> 25mm (1") <i>Edge Start</i> 50mm (2")

Ask about upgrading to the XPR Technology

The next generation XPR™ plasma cutting systems represent the most significant advance in mechanized plasma cutting technology. Offering unmatched X-Definition® cut quality on mild steel, stainless steel and aluminum, the XPR increases cut speed, dramatically improves productivity and slashes operating costs.

XPR TECHNOLOGY

	Mild Steel cut capacity	Stainless Steel cut capacity	Aluminum Steel cut capacity
XPR170	<i>Pierce Capacity</i> 40mm (1-9/16") <i>Edge Start</i> 60mm (2-3/8")	<i>Pierce Capacity</i> 22mm (7/8") <i>Edge Start</i> 38mm (1-1/2")	<i>Pierce Capacity</i> 25mm (1") <i>Edge Start</i> 38mm (2-1/2")
XPR300	<i>Pierce Capacity</i> 50mm (2") <i>Edge Start</i> 80mm (3-1/8")	<i>Pierce Capacity</i> 38mm (1-1/2") <i>Edge Start</i> 70mm (3")	<i>Pierce Capacity</i> 38mm (1 1/2") <i>Edge Start</i> 50mm (2")

SHAPES AND PROFILES



H-BEAM

4" x 4" (100mm x 100mm)
To
30" x 12" (762mm x 304mm)



C-CHANNEL

4" x 2" (100mm x 50mm)
To
30" x 5" (762mm x 127mm)



SQUARE HSS

2" x 2" (50mm x 50mm)
To
12" x 12" (304mm x 304mm)



RECT. HSS

2" x 2" (50mm x 50mm)
To
30" x 12" (762mm x 304mm)



ANGLE

2" x 2" (50mm x 50mm)
To
12" x 26" (304mm x 660mm)



U-CHANNEL

4" x 2" (100mm x 50mm)
To
30" x 5" (762mm x 127mm)



FLAT BAR

2" x 3/8" (50mm x 10mm)
To
30" x 3/8" (762mm x 10mm)



ROUND HSS

2" (50mm)
To
12" (304mm)



I-BEAM

4" x 4" (100mm x 100mm)
To
30" x 12" (762mm x 304mm)



T-BEAM

4" x 2" (100mm x 50mm)
To
29" x 12" (736mm x 304mm)



BULB FLAT

2" (50mm)
To
30" (762mm)



FOR SALES INQUIRIES

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BEAMCUT™
SYSTEMS

A Machitech Automation Company

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