

## Pacific Rebuilds (PEP)

Why replace a great machine with a new system when it's more economical and efficient to keep a solid workhorse going? We built our Productivity Enhancement Program (PEP) program for high-use presses and press brakes so that they can keep working hard – and up to changing regulations – in the years and decades ahead. The upgrade modernization we perform includes:

- + Adding modern hydraulics and electrical systems
- + Incorporating cutting edge interfaces for greater usability

By taking a proactive approach to upgrades, we can keep your machines competitive with brand new ones, without the high cost of purchasing a new system. And, we back you up further with a one-year parts and labor warranty on all work we perform.

#### We Cover All Machines

Your machines don't have to be from Pacific to be enrolled in PEP. Our staff has extensive expertise in all major lines of presses and press brakes.

#### We Work Onsite

Your equipment can be refurbished and upgraded at our location, or we can come to you onsite, with minimal disruption of your operations.

### Fast Turnaround

standards

Depending on your rebuild or upgrade requirements, Pacific can usually finish the entire process in just 12-14 weeks.

+ Bringing machines up to current ANSI

+ Increasing accuracy - minimizing waste

#### Testing and QA

Once the PEP project is complete, we'll ensure your machine is functioning properly and that your workers are trained in its operation. Plus, your rebuilt machine will include all additional components required to meet current ANSI safety standards, and all replacement parts are covered by Pacific's general warranty.

Our customers who've enrolled in PEP have reported decreases in overall downtime and productivity increases of 20-30% Manufacturing uptime for more than 70 years.

# Precision Craftsmanship, Expert Care, More Uptime

For over 70 years, we've been a leader in hydraulic presses and metal fabrication equipment. Pacific started in Oakland, California in 1945 and introduced the very first production hydraulic press brake.

Pacific goes beyond getting the best running and most durable equipment. Our expertise focuses on making your production processes more efficient and better than before.



American Made Machines for American Companies

We continue to help America lead

the way by improving technology

across all our product lines.

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Our Parts

Make the Difference

Pacific Press parts are compatible

with most major brands of presses,

press brakes and shears. Keep your

older machines working like new.

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Supporting the Full Life of our Machines

We built our PEP program for highuse presses and press brakes to keep them working hard in the years and decades ahead.

## **Building America from the Heart of America**

In 1955, we opened our manufacturing operation in Mt. Carmel, IL – about halfway between St. Louis and Louisville. And we're still there today, continuing the tradition of innovation and quality.

Our durable equipment is built for uptime, but when service is required, we're faster to the call and on the job. That means you're up and running faster with Pacific. Much like our machines, we built our own in-house service team to minimize downtime and maximize the lifespan of your equipment — no matter what make you use. Our master service technicians have an average of 24 years of experience, making them uniquely qualified to quickly and efficiently keep your machines working hard for years to come. And, since our commitment to uptime is based on keeping you productive, we can schedule visits for off-peak hours.









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### **Press Brakes**

In addition to providing years of precision bending and crafting, each Pacific Press Brake comes with a number of standard features with tough, durable equipment generating 100 to 3,000 tons of force that can handle sizeable loads.

- + Stacked valve hydraulic systems for speed, durability and accuracy
- + An interlocked design for minimal frame deflection
- + Pre-crowned bed design eliminates the need for die shimming
- + Single-piece cast cylinders eliminate high stresses and oil leakage



### STANDARD FEATURES

Rigid, interlocked design Ram-guiding systems Heavy cast cylinders and pistons High speed power units Pre-crowned beds Modular stacked valves Control options Electronic servo level and depth control systems



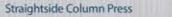
Hydraulic Press Brakes, Fabri-K Series

Tandem Press Brakes, K & FK-Series

### Presses

Whether you're stamping clips for washing machines or punching holes in steel plate, Pacific Press has a press that fits your needs. From simpler presses with manual controls to cutting-edge CNC-controlled machines, we give you the power to manufacture the best products in your industry.





Horizontal Press



GAP Frame PF II Press



Straightside Press OBM Series



**OBL Series Press** 



## Shears

Pacific Press Shears are designed to make accurate cuts on a variety of metals and alloys at thicknesses up to 2":

- + Custom bed length configurations are available
- + Standard capacities from 3/8" to 2"
- + Standard 18" throats
- + Two-speed shearing feature
- + Superior quality cut edges attained through adjustment of all shearing variables

# **Custom Built Machinery**

Pacific has built its reputation on providing solutions for the metal forming industry. We do not sell standardized equipment like most companies. Instead, Pacific takes the time to fully understand the customer's problem and then tailors a solution around our customizable product lines. From compressing golf balls, to pressing airplane propellers, to bending sixty feet of utility poles, Pacific has helped a multitude of companies produce high quality parts. Pacific Press sells engineered solutions through metal forming equipment. Contact us today to help you solve your production problems.







